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## Intelligence in Asset Health Success Cases - Packaging

#### **Global Presence**



Intelligence in Asset Health

#### 1<sup>st</sup> Case - Packaging Industry – USA – Year 1

Crown Cork Mankato	Projected Annual Savings	Projected One Time Savings	Increase Production	Reduced Spoilage	Reduced Spare Parls	Reduced OT	Safety	Reduced Operating Costs
Acoustic Analysis	\$ 8,010.43							x
Thermography		\$ 14,470.49	X			x	X	x
Vibration Analysis		\$ 51,440.70	X	X	X	X		X
Oil Analysis	\$ 40,413.00		X		X	x		X
Total		\$ 114,334.62						



PdM potential savings of \$114,334.62 considering the \$2,130.00 plant downtime cost per hour.





#### 2<sup>nd</sup> Case- Packaging Industry – USA – Year 1

Crown Cork Conroe	Projected Annual Savings 2010 - 10 months	Projected One Time Savings	Increas Production	Reduced Spoilage	Reduced Spare Parts	Reduced OT	Safely	Reduced Operating Costs
Acoustic Analysis	\$ 24,140.62							X
Thermography		\$ 43,880.94	х			X	X	X
Vibration Analysis		\$ 74,947.73	х	X	X	X		X
Oil Analysis	\$ 29,473.80		х		X	X		X
Total		\$ 172,443.09						







#### Packaging Industry – USA – Year 1

*On December 17<sup>th</sup>, Vibration Analysis detected an outer race failure on the motor bearings.* 

The plant had the opportunity to schedule the repair on a Sunday with no planned production in February to change the bearing and avoid downtime.

Saved hours	Impact on the Plant	Breakdown cost		Savings	
4	100%	\$	8,520.00	\$	8,520.00





#### Packaging Industry – USA – Year 1

Secondary PdM benefits that can not estimate the value:

- > Safety
- Secondary damage of breakdown
- Overtime if failure happens on weekends
- Secondary analysis of the data
- > Evaluation after repair
- Better control of the lubrication system
- Team Motivation



### Investments Now Core Values Always Long Term Partnership



